

# Quanics

Engineering **Water** Solutions®

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## Installation Sheet

Gravity Recirculation Device

ATS-GRD-100/80/20-4

ATS-GRD-100/80/20-6



### STEP 1

*Slide riser down onto tank access opening. Glue riser to tank with included glue. Lay a small level on top of 4" cross making sure recirc device is level in all directions for proper operation.*

*Note: The horizontal 4" pipe can be rotated in the grommets to achieve level.*

### STEP 2

*Set adjustable float height on rod. This float should be set equal to or just above the on position of the timer enable float in the step system.*

Inlet from  
treatment  
module(s)

Outlet to \*surface discharge  
or dispersal field dosing tank

*\*surface discharge pending  
regulatory approval*

### STEP 3

*Prime and glue the 2" quick  
disconnect to the bottom of the  
recirculation device.*

*Attach lid and secure with  
included screws.*

*Adjust float to proper height  
before installing*