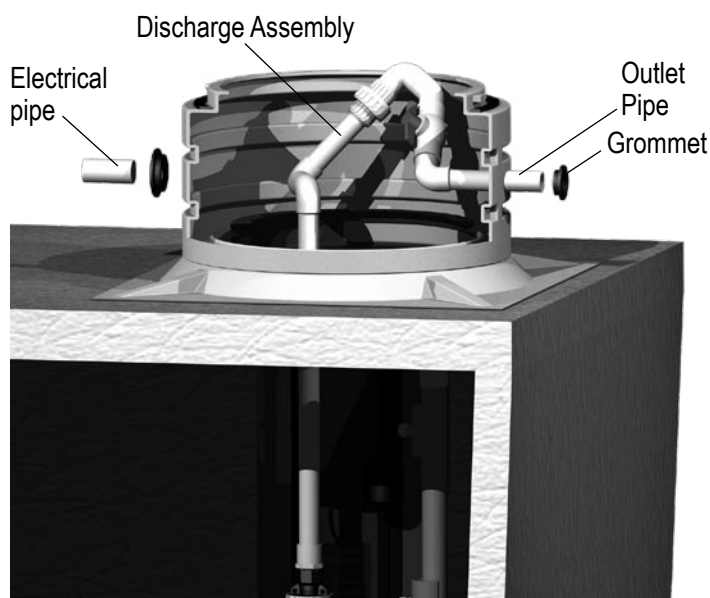


### STEP 5

Install electrical plugger box and discharge assembly **grommets** in riser (per provided instructions). Place **electrical pipe** and **outlet pipe** through grommets.

Install pump **discharge assembly** onto outlet pipe in riser. Note: discharge is pre-assembled all but the elbow that connects to the discharge assembly and the outlet pipe. This is done for final adjustments. Do not glue this connection until end of install. Cut vertical pump discharge pipe at desired location and glue discharge assembly to vertical pipe.



### STEP 6

Select location for control panel and run electrical piping for wires from panel to the electrical pipe in riser. Install **junction/splice box** on electrical pipe inside riser. Run pump power wire and float wires into junction/splice box. Connect wires to control panel wires inside junction/splice box.

Once all looks good go back and glue discharge elbow to outlet pipe.

Check timer and float levels as necessary. Activate pump to begin pumping.

Junction/Splice Box

