May 2016

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Kalamazoo Machine Tool
6700 Quality Way, Portage, MI 49002
(269) 321-8860 • Fax (269) 321-8890

Mitering Band Cutoff Machines

Manual Operation, Light Industrial, Single Miter

Model	Description	Price
H275	10" Ø Capacity, infinitely variable blade speeds	$5,900
	Voltage: 230-1-60	
	Additional Blades (10'1" x 1")	$55
AC230	Mobile Kit, frame and casters for machine mobility	$325
AC235	Single Roller Stock Stand	$199

MANUAL OPERATION, HEAVY DUTY, DOUBLE MITER

Model	Description	Price
H310M	10" Ø Capacity, infinitely variable blade speeds	$8,400
	Voltage: 230-3-60 or 230-1-60 (460-3-60 additional $400)	
	Additional Blades (9'1" x 1")	$51

SEMI AUTOMATATIC OPERATION, HEAVY DUTY, DOUBLE MITER

Model	Description	Price
H310SA	10" Ø Capacity, Fully Hydraulic	$11,900
	Voltage: 208, 230, 440, 460 ,480-3-60	
	Additional Blades (9'1" x 1")	$51
	Accessories	
AC116	Built-in Mist Coolant System	$1,125
AC117	Footswitch, wired in for foot actuated cycle operation	$275

CONVEYORS FOR MITERING BAND CUTOFF MACHINES

Freestanding Conveyors (not mounted to machine)

Model	Description	Price
AC100	12" wide x 5' long	$350
AC101	12" wide x 10' long	$510

Custom Conveyors, mounted to machine with micro-adjustable legs for easy alignment and installation

AC300	12" wide x 5' long	$495
AC301	12" wide x 10' long	$645

Custom worktable/conveyor, with micro-adjustable legs, mounted to machine cover plates between rollers for ideal worktable surface

AC102	Custom Infeed/Outfeed Roller Conveyor, 6' long, mounted to machine	$975
AC103	Additional 6' section for above conveyor	$950
AC106	Vertical Side Guide Rollers, set of two rollers	$200

Measuring System Conveyors available and priced upon request.

Mitering Band Cutoff Machines
Semi-Automatic Operation

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MANUAL OPERATION, HEAVY DUTY, DOUBLE MITER

Model	Description	Price
H350M	12" Ø Capacity, infinitely variable blade speeds	$12,500
	Voltage: 230-3-60 or 230-1-60 (460-3-60 additional $400)	
	Additional Blades (11'1" x 1")	$63

SEMI-AUTOMATIC OPERATION, HEAVY DUTY, DOUBLE MITER

Model	Description	Price
H400SA	12" Ø Capacity, Fully Hydraulic	$16,900
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (13'2" x 1.25")	$80

Accessories

AC107	Freestanding Roller Conveyor, 15" wide x 5' long, 1500 lb.	$410
AC108	Freestanding Roller Conveyor, 15" wide x 10' long, 2500 lb.	$620
AC109	Custom Infeed Roller Conveyor, 6' long, mounted to machine	$975
AC110	Additional 6' section for above conveyor	$975
AC111	Custom Outfeed Roller Conveyor, 6' long, mounted to machine	$1,150
AC114	Vertical Side Guide Rollers for custom conveyors, pair of 2	$290
AC116	Built-in Mist Coolant System	$1,125
AC117	Footswitch, wired in for foot actuated cycle operation	$275

Mitering Band Cutoff Machines
Fully Automatic Operation

Model	Description	Price
H310A	10" Ø Capacity, Simple Automatic production saw	$17,900
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (9'1" x 1")	$51
H310A-NC	10" Ø Capacity, Simple Programmable Automatic production saw	$23,500
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (9'1" x 1")	$51
H400A	12" Ø Capacity, Simple Programmable Automatic production saw	$28,000
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (13'2" x 1.25")	$80
H400A-NC	12" Ø Capacity, Simple Programmable Automatic production saw	$30,900
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (13'2" x 1.25")	$80

Measuring System Conveyors available and priced upon request.

Mitering Band Cutoff Machines
Semi-Automatic Operation, Large Capacity

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Model	Description	Price
KS 450	14" Ø Capacity, 6 degree canted sawframe	$18,500
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (12'10" x 1.25")	$78
KS 600	20" Ø Capacity, 6 degree canted sawframe	$29,000
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (17'5" x 1.25")	$110
H5 SA	14" x 20" Ø Capacity Double column, double miters 60d, 6 degree canted	$23,900
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (13'11" x 1.25")	$78
H6 SA	18" x 24" Ø Capacity Double column, miters 60 d right, 6 degree canted	$34,900
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (17'5" x 1.25")	$110
H7 SA	18" x 26" Ø Capacity Double column. straight cut, 6 degree canted	$36,000
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (19'3" x 1.50")	$135
H8 SA	24" x 32" Ø Capacity Double column, straight cut, 6 degree canted	$62,500
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (24'10" x 1.50")	$160
H12 SA	24" x 48" Ø Capacity Double column, straight cut, 6 degree canted	$80,000
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (26'8 1/2" x 2")	$210
	Accessories	
AC600	10' conveyor mounted to machine	$1,200
AC625	5' Custom conveyor mounted to machine w/coolant tray	$1,200

Mitering Band Cutoff Machines
Fully Automatic Operation

Model	Description	Price
DC12 A-NC	12" x 13" Ø Capacity Double column, programable w/ x smart technology	$33,000
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (12'3" x 1.25")	$72
H 6A-NC	20" Ø Capacity, Double column, 6 degree canted for increased efficiency in structurals	$56,900
	Voltage: 208, 230, 440, 460, 480-3-60	
	Additional Blades (17'5" x 1.25")	$110
AC615	Hydraulic Bundling for H6 A-NC, 10" x 23"	$4,000
	Accessories	
AC107	Freestanding Conveyor, 15" wide x 5' long, 1500 lbs.	$410
AC108	Freestanding Conveyor, 15" wide x 10' long, 1500 lbs.	$620
AC109	Custom Infeed Conveyor, 6' long, mounted to machine	$975
AC110	Additional 6' section for above	$975
AC111	Custom Outfeed Conveyor, 6' long, mounted to machine	$1,150
AC110	Additional 6' section for above	$975
AC114	Vertical Guide rollers for custom conveyors, pair of two	$290

Measuring System Conveyors available and priced upon request.

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Circular Cold Saws — Pivot Type Manual Machines

Manual Operation

All machines complete with saw blade, built-in coolant, length stop

Model	Description	Price
C250	10" Bench Mounted Circular Cold Saw	$1,495
C300	12" Circular Cold Saw & Base, 11" sawblade	$2,495
C315/350	14" Circular Cold Saw & Base, 12" sawblade	$5,400
C315/350V	14" Same as above, w/variable blade speeds (24-105rpm)	$6,400
	Accessories	
AC120	Tubular Steel Stand (Model C250 only)	$165
AC230	Mobile Kit, frame and casters for machine mobility (C300 or C315/350)	$325
AC235	Single Roller Stock Stand	$199

Voltages available: 208, 220, 230,volt 3-phase
440, 460, 480 volt 3-phase
220 volt 1-phase (C250 & C300 & C315/350V models only)

CONVEYORS FOR MANUAL, PIVOT TYPE COLD SAWS

Freestanding Conveyors (not mounted to machine)

Model	Description	Price
AC100	12" wide x 5' long	$350
AC101	12" wide x 10' long	$510
	Custom Conveyors, mounted to machine with micro-adjustable legs for easy alignment and installation	
AC300	12" wide x 5' long	$495
AC301	12" wide x 10' long	$645
	Custom worktable/conveyor, with micro-adjustable legs, mounted to machine cover plates between rollers for ideal worktable surface	
AC102	Custom Infeed/Outfeed Roller Conveyor, 6' long, mounted to machine	$975
AC103	Additional 6' section for above conveyor	$950
AC106	Vertical Side Guide Rollers, set of two rollers	$200

Measuring System Conveyors available and priced upon request.

Circular Cold Saws — Heavy Duty Vertical Type

All machines complete with saw blade, built-in coolant, length stop

May 2016

MANUAL OPERATION

Model	Description	Price
C316	315mm Manual Vertical Coldsaw	$5,900
C316AV	315mm Manual Vertical Coldsaw w/air vise	$6,400
C370	370mm Manual Vertical Coldsaw	$8,495
C370AV	370mm Manual Vertical Coldsaw w/air vise	$8,995

SEMI-AUTOMATIC OPERATION

Model	Description	Price
C320SA	315mm Semi-auto Cold Saw, 17 & 33 rpm	$9,900
C360SA	370mm Semi-automatic Cold Saw, 18 & 36 rpm	$11,900
C370SA-V	370mm Semi-automatic Cold Saw infinitely variable blade speeds, full electronic control panel	$14,995
	Accessories	
AC128	Pneumatic Top Clamp (Hold Down)	$700
AC330	Variable Vise Clamping Pressure	$375
AC117	Footswitch, wired in for foot actuated cycle operation	$275
AC116	Built-in Mist Coolant System	$1,125

FULLY AUTOMATIC OPERATION

Model	Description	Price
C370A-NC	370mm, Numeric Control Programmable version of C370A, w/variable speeds	$29,990
C370A-NC ext	Extended length (0-47", 1 stroke)	$33,750
	Accessories	
AC131	"V" Jaws, interlocking for cutting bundles of tubes or bars	$610
AC129	"V" Guide Rollers for custom conveyors for use with "V" Jaws, pair of 2	$240
AC116	Built-in Mist Coolant System	$1,125

Voltages Available: 208, 220, 230, 240 volt-3 phase 440, 460, 480 volt-3 phase

CONVEYORS FOR VERTICAL COLUMN COLD SAWS

Freestanding Conveyors (not mounted to machine)

Model	Description	Price
AC100	12" wide x 5' long	$350
AC101	12" wide x 10' long	$510
	Custom Conveyors, mounted to machine with micro-adjustable legs for easy alignment and installation	
AC300	12" wide x 5' long	$495
AC301	12" wide x 10' long	$645
	Custom worktable/conveyor, with micro-adjustable legs, mounted to machine cover plates between rollers for ideal worktable surface	
AC102	Custom Infeed/Outfeed Roller Conveyor, 6' long, mounted to machine	$975
AC103	Additional 6' section for above conveyor	$950
AC106	Vertical Side Guide Rollers, set of two rollers	$200

Measuring System Conveyors available and priced upon request.

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High Speed Circular Saws

All machines complete with saw blade, built-in coolant, length stop

MANUAL OPERATION

Model	Description	Price
CT350AV	14" Manual machine w/air Vise	$5,900
	Voltages Available: 208, 220, 230, 240 volt-3 phase 440, 460, 480 volt-3 phase 220/1 (add $600)	

SEMI-AUTOMATIC OPERATION

Model	Description	Price
CT350SA	14” Semi-automatic Machine	$11,500
	Voltages Available: 208, 220, 230, 240 volt-3 phase 440, 460, 480 volt-3 phase	
	Accessories	
AC121	Pneumatic Top Clamp (Hold Down)	$700
AC132	Chip Collection System, 1100 CFM, integrated into machine electrical controls, mounted on 55 Gal drum (not supplied)	$1,990
AC117	Footswitch, wired in for foot actuated cycle operation	$275

CONVEYORS FOR HIGH SPEED CIRCULAR SAWS

Freestanding Conveyors (not mounted to machine)

Model	Description	Price
AC100	12" wide x 5' long	$350
AC101	12" wide x 10' long	$510
	Custom Conveyors, mounted to machine with micro-adjustable legs for easy alignment and installation	
AC300	12" wide x 5' long	$495
AC301	12" wide x 10' long	$645
	Custom worktable/conveyor, with micro-adjustable legs, mounted to machine cover plates between rollers for ideal worktable surface	
AC125	Custom Infeed Roller Conveyor, 6' long, mounted to machine	$975
AC103	Additional 6' section for above conveyor	$950
AC133	Custom Outfeed Roller Conveyor, 6' long, mounted to machine	$975
AC103	Additional 6' section for above conveyor	$950
AC106	Vertical Side Guide Rollers, set of two rollers	$200

Measuring System Conveyors available and priced upon request.

High Speed Circular Saws

All machines complete with saw blade, built-in coolant

May 2016

FULLY-AUTOMATIC OPERATION

Model	Description	Price
CT350A-NC	14" Numeric Control Programmable version of CT350A, automatic machine	$28,000
CT350A-NC ext	Extended length (0-47", 1 stroke)	$32,000
CT350A-NC NM	Non Mitering, 2" remenant	$28,000
	Voltages Available: 208, 220, 230, 240 volt-3 phase 440, 460, 480 volt 3-phase	
	Accessories	
AC132	Chip Collection System, 1100 CFM, integrated into machine electrical controls, mounted on 55 Gal drum (not supplied)	$1,990
AC135	"V" Jaws, interlocking for cutting bundles of tubes or bars	$800
AC129	"V" Guide Rollers for custom conveyors for use with "V" Jaws, pair of 2	$240

CONVEYORS FOR HIGH SPEED CIRCULAR SAWS

Freestanding Conveyors (not mounted to machine)

Model	Description	Price
AC100	12" wide x 5' long	$350
AC101	12" wide x 10' long	$510
	Custom Conveyors, mounted to machine with micro-adjustable legs for easy alignment and installation	
AC300	12" wide x 5' long	$495
AC301	12" wide x 10' long	$645
	Custom worktable/conveyor, with micro-adjustable legs, mounted to machine cover plates between rollers for ideal worktable surface	
AC125	Custom Infeed Roller Conveyor, 6' long, mounted to machine	$975
AC103	Additional 6' section for above conveyor	$950
AC133	Custom Outfeed Roller Conveyor, 6' long, mounted to machine	$975
AC103	Additional 6' section for above conveyor	$950
AC106	Vertical Side Guide Rollers, set of two rollers	$200

Circular Saw Blades

May 2016

M2 High Speed Steel Blades, Oxide Coated, RC 63/65

Arbor: 32mm Pinholes: 2 x 11 x 63mm

Blade No.	Spec	No. Teeth	Price
0902-32	225mm x 2t	340	$89.00
0903-32	225mm x 3t	220	$89.00
0904-32	225mm x 4t	160	$89.00
0905-32	225mm x 5t	145	$89.00
1002-32	250mm x 2t	390	$96.00
1003-32	250mm x 3t	240	$96.00
1004-32	250mm x 4t	180	$96.00
1005-32	250mm x 5t	160	$96.00
1006-32	250mm x 6t	140	$96.00
1007-32	250mm x 7t	110	$96.00
1103-32	275mm x 3t	280	$116.00
1104-32	275mm x 4t	220	$116.00
1105-32	275mm x 5t	180	$116.00
1106-32	275mm x 6t	140	$116.00
1107-32	275mm x 7t	120	$116.00
1108-32	275mm x 8t	110	$116.00
1110-32	275mm x 10t	90	$116.00
1112-32	275mm x 12t	70	$116.00
1203-32	300mm x 3t	300	$137.00
1204-32	300mm x 4t	240	$137.00
1205-32	300mm x 5t	180	$137.00
1206-32	300mm x 6t	150	$137.00
1207-32	300mm x 7t	140	$137.00
1208-32	300mm x 8t	120	$137.00
1210-32	300mm x 10t	100	$137.00
1212-32	300mm x 12t	80	$137.00
1303-32	315mm x 3t	310	$148.00
1304-32	315mm x 4t	250	$148.00
1305-32	315mm x 5t	190	$148.00
1306-32	315mm x 6t	160	$148.00
1307-32	315mm x 7t	150	$148.00
1308-32	315mm x 8t	130	$148.00
1310-32	315mm x 10t	110	$148.00
1312-32	315mm x 12t	90	$148.00
1403-32	350mm x 3t	360	$184.00
1404-32	350mm x 4t	280	$184.00
1405-32	350mm x 5t	220	$184.00
1406-32	350mm x 6t	180	$184.00
1407-32	350mm x 7t	160	$184.00
1408-32	350mm x 8t	140	$184.00
1409-32	350mm x 9t	125	$184.00
1410-32	350mm x 10t	110	$184.00
1412-32	350mm x 12t	90	$184.00
1414-32	350mm x 14t	80	$184.00
1416-32	350mm x 16t	70	$184.00

Arbor: 40mm Pinholes: 2 x 11 x 63mm

Blade No.	Spec	No. Teeth	Price
1303-40	315mm x 3t	310	$148.00
1304-40	315mm x 4t	250	$148.00
1305-40	315mm x 5t	190	$148.00
1306-40	315mm x 6t	160	$148.00
1307-40	315mm x 7t	150	$148.00
1308-40	315mm x 8t	130	$148.00
1310-40	315mm x 10t	110	$148.00
1312-40	315mm x 12t	90	$148.00
1403-40	350mm x 3t	360	$184.00
1404-40	350mm x 4t	280	$184.00
1405-40	350mm x 5t	220	$184.00
1406-40	350mm x 6t	180	$184.00
1407-40	350mm x 7t	160	$184.00
1408-40	350mm x 8t	140	$184.00
1409-40	350mm x 9t	125	$184.00
1410-40	350mm x 10t	110	$184.00
1412-40	350mm x 12t	90	$184.00
1414-40	350mm x 14t	80	$184.00
1416-40	350mm x 16t	70	$184.00
1503-40	370mm x 3t	380	$240.00
1504-40	370mm x 4t	300	$240.00
1505-40	370mm x 5t	240	$240.00
1506-40	370mm x 6t	200	$240.00
1507-40	370mm x 7t	160	$240.00
1508-40	370mm x 8t	140	$240.00

Note: High speed steel blades may be ordered for special purpose use on materials such as

- stainless steel (SS)
- aluminum (AL)
- copper (CP)

Please use above suffix designations when ordering. For example: 1206-32 SS, 1410-32 AL, 1308-40 CP

Carbide Tipped Blades • Arbor: 32mm

for CT350 machines only
(not for use on cold saws)

Blade No.	No. Teeth	Price
14040	40	$215.00
14060	60	$225.00
14072	72	$245.00
14084	84	$255.00
14108	108	$290.00
14120	120	$370.00

KMT Bandsaw Blades

Any tooth configuration Bi-Metal Blade

For KMT Machines:

9'1" x 1"	$51.00ea
10'1" x 1"	$55.00ea
11'1" x 1"	$63.00ea
12'3" x 1 1/4"	$72.00ea
13'2" x 1 1/4"	$80.00ea
13'11" x 1 1/4"	$80.00ea
16'9" x 1 1/4"	$100.00ea
17'5" x 1 1/4"	$110.00ea
19'3" x 1 1/2"	$135.00ea
24'10" x 1 1/2"	$160.00ea
26'8 1/2" x 2"	$210.00ea

Order blades at:
www.kalamazoosawblade.com

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