





































































































# POLYNEON 100% polyester

While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match actual thread colors.

1727		1826		1734		1508	
1623		1923		1754		1509	
1924		1755		1819		1986	
1866		1965		1777		1681	
1735		1765		1779		1994	
1724		1621		1982		1948	
1561		1521		1638		1816	
1666		1853		1974		1815	
1661		1882		1639		1786	
1622		1752		1616		1910	
1861		1778		1915		1993	
1683		1678		1620		1909	
1980		1987		1707		1548	
1971		1878		1781		1721	
1825		1588		1981		1584	
1624		1637		1784		1984	
1772		1838		1567		1549	
1771		1839		1919		1921	
1625		1747		1917		1990	
1725		1653		1713		1787	
1869		1817		1818		1783	
1763		1820		1941		1785	
1626		1952		1998		1835	
1951		1821		1887		1782	
1955		1899		1983		1635	

1

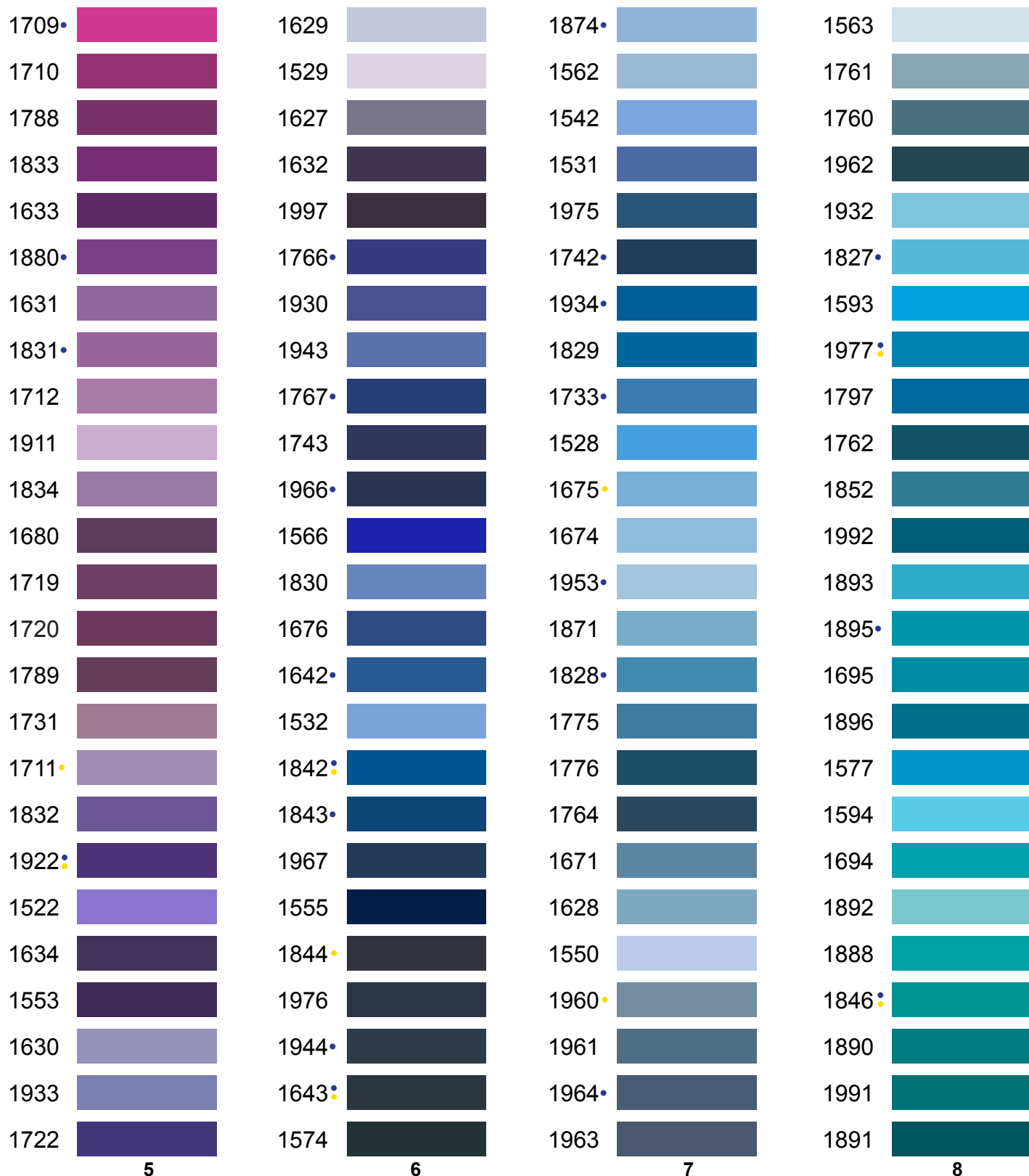
2

3

4

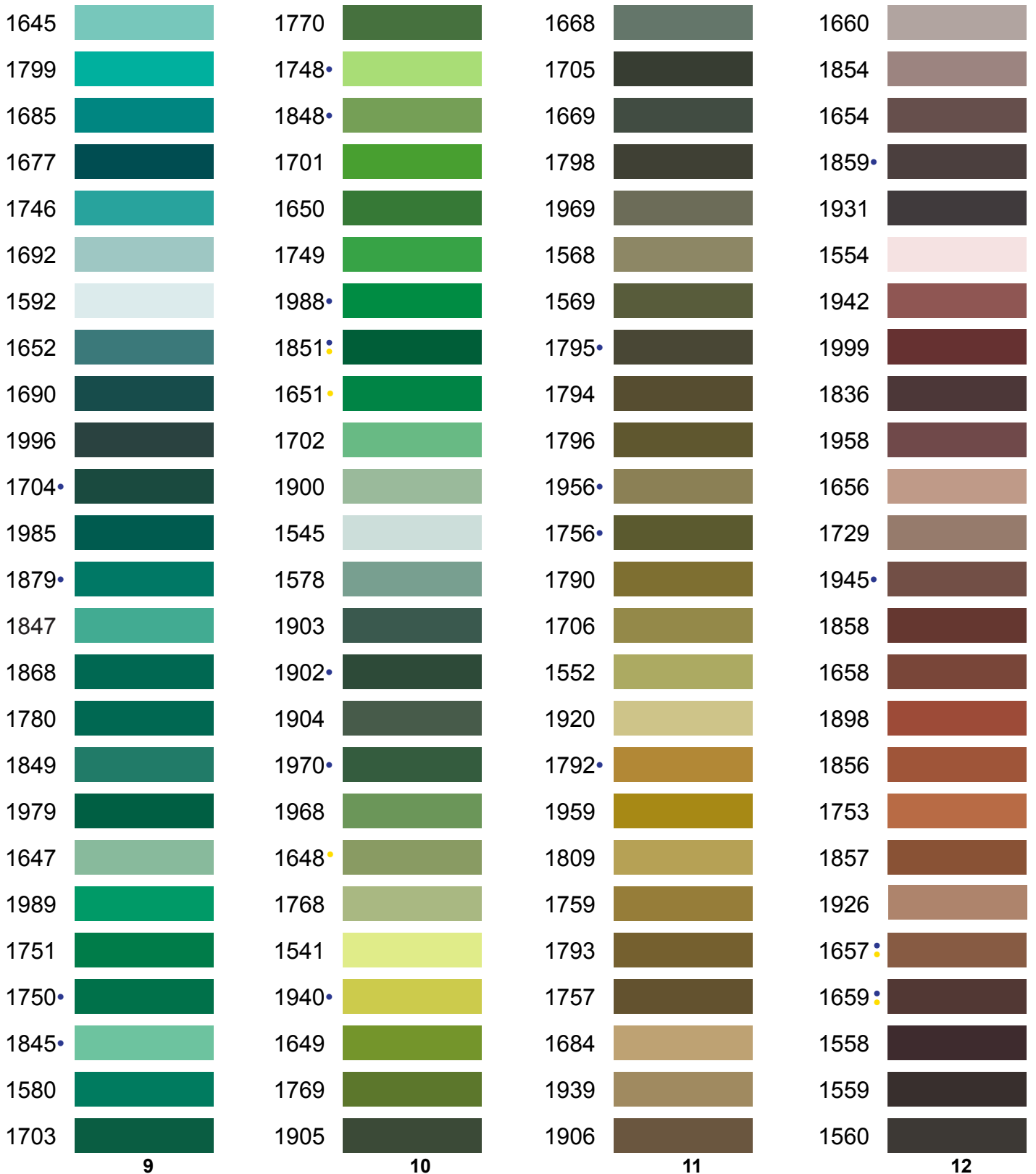
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1557		1739		1617		1575	
1745		1540		1619		1613	
1929		1741•		1618		1610	
1744		1812•		1740		1811•	
1936		1810•		1886		1564	
1736		1665		1686		1589	
1938		1664		1687		1800•	
1573		1862		1505		1805•	
1872		1860•		1572		1801•	
1928		1662		1640•		1802	
1728•		1663		1614		1804	
1855•		1535		1539		1803•	
1884•		1738•		1689			
1885		1682•		1615			
1527		1582•		1502			
1927		1822		1918•			
1556		1863		1718•			
1726		1526		1611			
1949•		1670•		1612			
1723•		1673•		1840•			
1870		1672•		1841•			
1773		1791•		1641			
1973•		1538		1544			
1565		1730		1506			
1758		1957		1507			

13

14

15

16

# POLYNEON 100% polyester

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MULTI COLORS		MULTI COLORS	FLUORESCENT		FLUORESCENT
1510		1600	1925		1937 •
1511		1603	1972		1978 •
1512		1604	1824 •	1946 •	
1513		1605	1883		1598
1514		1609	1995		1837 •
1515		1606	1823 •	1947	
1516		1601	1935		1954
1517		1602	1867 •	1908 •	
1518		1608	1599		1907
1519		1607	1850		1597
			1950 •	1596	
			1901		1595
				19	20

\* For Polyneon Multi Colors please refer to a physical color card or visit:  
[www.madeirausa.com](http://www.madeirausa.com) or [www.madeiramart.com](http://www.madeiramart.com)  
 in the Polyneon polyester thread section.

# POLYNEON 100% polyester

Due to its resistance to \*Chlorine, POLYNEON is the ideal embroidery thread for stonewash items, those with frequent staining or requiring frequent or heavy duty washing/laundry. Recommended for sportswear, swimwear, children's wear, and workwear including hotel, catering and food trade items.

\*Recommendations for chlorine treatment: active chlorine: maximum 30°C/86°F  
time of treatment: maximum 30 minutes.

## WASHING INSTRUCTIONS:

Never leave damp embroidered items folded or pressed together. Do not tumble dry unless the item has been thoroughly rinsed.

### POLYNEON No. 40

is the standard thickness for all types of embroidery and is available in all colors on the shade card.

### POLYNEON No. 60

is the finest of all Polyester embroidery threads. Ideal for small letters for monograms, badges and branding and perfect for fine designs or those which require extra clarity. POLYNEON No. 60 is available in the colors marked with • on the shade card.

### POLYNEON No. 75

Made from 100% polyester, #75 is the thinnest in the Polyneon line of thread. The finest details and smallest letters can be achieved with supreme clarity. POLYNEON No. 75 is available in the colors marked with • on the shade card.

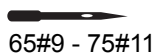
## POLYNEON No. 40

dtex 135 x 2  
den 120 x 2

Art. No. 918  
10 x 5.000m



Art. No. 919  
10 x 1.000m



65#9 - 75#11

## POLYNEON No. 60

dtex 84 x 2  
den 75 x 2

Art. No. 924  
10 x 1.500m



65#9

## POLYNEON No. 75

dtex 55 x 2  
den 50 x 2

Art. No. 936  
10 x 2.500m



60#8



max. 20g CL/I  
max. 30°C/86°F • max. 30 min

QUALITY MANAGEMENT Certificate

Voluntary participation in regular monitoring according to ISO 9001:2000



Tested for harmful substances according Oeko-Tex Standard 100 Test No. 94.0.7165 · FI Hohenstein

Madeira USA Ltd.  
U.S. Corporate Headquarters

Call Toll-Free: 800-225-3001  
Fax Toll-Free: 800-598-7677

Shipping from locations nationwide

\*\*\* ATTENTION \*\*\*

Madeira guarantees our machine embroidery thread according to the specifications and washing instructions given. Please note these instructions and specifications before attempting to launder, dry clean, press, ect. any embroidered article. As we have no control over such applications, Madeira cannot be held responsible for any damages which could occur if our instructions and specifications are not followed.